

Work Order ID 85360

June-06-12 4:22:56 PM

85360

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Item ID: D206-642-512

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Float Skidtube RH

Stop ***NS2***

Start Date: 06/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 15/06/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12/06/07 Tooling:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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INN-D206-642	O
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100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-512-01 IG004

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

DAS 16 12/08/14 JB

for MLJ 12-8-3

1x 80 12-8-14

DAS 3 12/08/14

(4)

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Start Date: 06/06/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 15/06/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-512								
	Location: <u>73</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

ROUTE

IX

SP

12-8-14

12/8/16

MLJ 12/08/14

Picklist Print

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Work Order ID: 85360

85360

Parent Item: D206-642-512

D206-642-512

Parent Item Name: Float Skidtube RH

Start Date: 06/06/2012

Required Date: 15/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.09.23 Revised per D206-642 Rev. JKJ/JLM
 IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
 IPP rev D 07.06.06 added K642-512 EC
 IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541		Manufactured	No			110	Each	0.0000	1	1			
D206-642-541									**				
Replacement Skidtube													
K642-512		Manufactured	No			110	Each	1.0000	1	1			
K642-512									**				
saddle kit 642-512													
<u>Location</u>						<u>Loc Qty</u>	<u>Loc Code</u>						
PKG						1							
82392						1							

BS58258

BS28938P

12-8-14